

- Improved Safety
- Reduced Downtime
- Optimized Maintenance

# INDUSTRIAL ASSET HEALTH MONITORING





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**Making Industrial Assets Safer** 



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## THETA

Theta Sensors Corporation is an industrial IoT (IIoT) company specialized in innovative and industrial-grade wireless sensors. We provide health monitoring solutions for critical industrial assets to increase safety, uptime, and maintenance efficiency of industrial operations.

Based on non-intrusive sensing technologies, extremely low-power design, long-lasting internal batteries, and reliable wireless data delivery, our systems are designed for easy installation and continuous operation without maintenance for years in harsh industrial environment.

Highly qualified engineers and technicians design custom hardware and software solutions for projects with unconventional monitoring, data collection, or data storage and analysis requirements.

Each system is tested and calibrated before shipment for quality assurance and reliability. We value product quality and reliability and customer satisfaction above everything else.

RATION ス

## SYSTEM ARCHITECTURE



## **INDUSTRIAL ASSET HEALTH MONITORING**



## FEATURES AND BENIFITS

Non-intrusive	⇔	No impact on the structure or streng
Accurate	⇔	Low noise, interference resistant an
Easy-to-install	⇔	Cable-less; compact and lightweigh
Wireless	⇔	2.4GHz wireless sensor network; C
Low-powered	⇔	Built-in battery with 3-10 years of life
Ruggedized	⇔	Waterproof, dustproof, shockproof,
Accessible	⇔	Remotely accessible anytime, anyw
Convenient	⇔	Bluetooth compatible and connecte

- gth of the asset.
- nd highly accurate.
- nt; easy mounting methods.
- capable of transmitting data reliably.
- fe for normal usage.
- and corrosion-resistant: suitable for harsh industrial environment.
- where; automatic alarm; maintenance free.
- ed via mobile APP.

## **B**OLT MONITORING

### Bolt Loosening Monitoring



The sensor is non-intrusively installed on the nut, utilizing advanced signal processing technology and algorithms to quickly and accurately measure the nut's rotation angle relative to the bolt, thereby providing an accurate assessment of the bolt's fastening condition.

**Bolt Preload Monitoring** 



The sensor is non-intrusively installed on one end of the bolt. It emits ultrasonic waves into the bolt's interior, and upon reaching the other end or a fracture surface of the bolt, these waves are reflected back and received by the sensor for processing. With the aid of advanced signal processing technology and temperature compensation algorithms, the sensor can accurately calculate the preload and subsequently determine the bolt's condition, such as loosening, fatigue, or fracture.

## **C** ORROSION MONITORING

By employing non-intrusive ultrasonic sensors and advanced signal processing technology, the corrosion status of the pipe wall can be rapidly and accurately determined through measuring the pipe wall thickness. A specialized temperature compensation algorithm ensures precise measurements, even in environments with substantial temperature variations.





DC210 adopts a distinctive dual-waveguide-rod design, enabling the isolation of high or low-temperature zones in the tested pipeline. It is suitable for monitoring pipelines with ultra-high temperatures (as high as 600°C) or ultra-low temperatures (as low as -200°C).



By utilizing diverse industrial sensors, the equipment's vibration, temperature, pressure, current, and voltage parameters are gathered in real-time or at regular intervals. The continuous monitoring and evaluation of the equipment's condition enable a precise assessment of its current operational status and health.



Vibration Acceleration Velocity Displacement T





Current

Voltage



Sar in

#### Wireless Bolt Loosening Sensors

SA210/SA220

- Monitoring bolt loosening angle
  Precision: ±0.5°
- 2.4GHz wireless transmission
- Ultra-low power
- Battery lasting 10+ years
- Waterproof and dustproof, IP67



## Wireless Corrosion Sensors

DC110

- Ultrasonic thickness sensor
- Integrated temperature sensor
- Thickness range: 3-50mm
- Thickness precision: ±0.02mm
- Temperature range: -40~85°C
- Temperature precision: ±1°C
- 2.4GHz wireless transmission
  Waterproof and dustproof, IP67
- Intrinsically safe, EX ia IIC T4 Ga



SVT210/SVT510

- Triaxial MEMS accelerometer
- Integrated temperature sensor
- Measurement range: ±16g
- Frequency response: 0Hz-6kHz
- Low noise: 75  $\mu$  g/  $\checkmark$  Hz
- 24-dimension feature data
  2.4GHz wireless; capable of transmitting waveform data
- Waterproof and dustproof, IP67
- Intrinsically safe, EX ia IIC T4 Ga

# PRODUCTS



## Wireless Bolt Preload Sensors

SAS100/SAS120

- Monitoring bolt preload
- Integrated temperature sensor
- Preload precision: ±1.5%
- 2.4GHz wireless transmission
- Ultra-low power
- Battery lasting 10+ years
- Waterproof and dustproof, IP67



#### Wireless Corrosion Sensors

DC210

- Ultrasonic thickness sensor
- Integrated temperature sensor
- Thickness range: 5-50mm
- Thickness precision: ±0.1mm
- Temperature range: -200~600°C
- Temperature precision: 0.8%
- 2.4GHz wireless transmission
- Waterproof and dustproof, IP67
- Intrinsically safe, EX ia IIC T4 Ga



### Wireless Vibration Sensors

SVT220/SVT520

- Triaxial accelerometer; Z: piezoelectric, X/Y: MEMS
- Integrated temperature sensor
- Measurement range: ±50g/±100g (Z)
- Frequency response: 2Hz-10kHz (Z)
- Low noise:  $4 \mu g / \sqrt{Hz} (Z)$
- 24-dimension feature data
- 2.4GHz wireless; capable of transmitting waveform data
- Waterproof and dustproof, IP67
- Intrinsically safe, EX ia IIC T4 Ga

## PRODUCTS



#### **Wireless Temperature** Sensors

ST100P/ST100K

- External temperature probe
- ST100P: PT RTD, 15-bit ADC, resolution 0.03°C, accuracy ±0.5°C/0.5%F.S.
- ST100K: type K thermocouple, 14bit ADC, resolution 0.25°C, accuracy 0.8%
- 2.4GHz wireless transmission
- Waterproof and dustproof, IP67
- · Intrinsically safe, EX ia IIC T4 Ga

#### **Wireless Temperature** Sensors

#### ST101/ST103

- ST101: PT RTD, -40~125°C, accuracy ±1°C
- ST103: type K thermocouple, 14-bit ADC, resolution 0.25°C, accuracy 0.8%, -200~600°C
- 2.4GHz wireless transmission
- Ultra-low power
- Waterproof and dustproof, IP67
- Intrinsically safe, EX ia IIC T4 Ga

### Wireless Pressure Sensors

SPT200

- Glass micro-fusion technology
- 24-bit ADC with low noise
- Precision: ±0.25%
- Integrated temperature sensor
- 2.4GHz wireless transmission
- Ultra-low power
- Battery lasting 10+ years
- Waterproof and dustproof, IP67
- · Intrinsically safe, EX ia IIC T4 Ga

### **Wireless Inclinometers**

SQ100

- Triaxial inclinometer
- Accuracy ±0.005°, resolution 0.001°
- Static and dynamic mode
- · Feature data: inclination angle, pitch angle, roll angle, and waggle
- 2.4GHz wireless transmission
- Ultra-low power
- Battery lasting 5+ years
- Waterproof and dustproof, IP67

- **Wireless Relays**
- RU200/RU200X
- Relay node for wireless sensor network
- Transmit power: 20dBm
- Ultra-low power
- Battery lasting 5+ years
- Waterproof and dustproof, IP67
- · Intrinsically safe, EX ia IIC T4 Ga (RU200X)



#### **Wireless Gateways**

GU100P/GU100X

- · Coordinating and managing wireless sensor network, up to 63 sub-nodes
- Connecting and managing wireless sensors
- Facilitating protocol conversion
- Ethernet, 5G/4G/WiFi6/Fiber, RS485, and CAN interfaces
- MQTT, HTTP, and Modbus protocols
- Open API
- Intrinsically safe, EX ia IIC T6 Ga (GU100X)

#### **Bolt Loosening** Sensors

SA210S

- Monitoring bolt loosening angle
- Precision: ±0.5°
- RS485 interface
- Modbus protocol
- · Waterproof and dustproof, IP67

#### Vibration Sensors

#### SVT210S

- Triaxial MEMS accelerometer
- Integrated temperature sensor
- Measurement range: ±16g
- Frequency Response: 0Hz-6kHz
- Low noise: 75 µ q/ √ Hz
- Multiple feature data
- RS485 interface and Modbus protocol, capable of transmitting waveform data
- Waterproof and dustproof, IP67
- Intrinsically safe, EX ia IIC T4 Ga

#### **ThetaCloud IoT Platform**









# PRODUCTS



#### **Bolt Preload Acquisition** Devices

DS140/DS180

- 4-channel or 8-chanel data acquisition device of bolt preload
- Preload precision: ±1.5%
- Ethernet and RS485 interfaces
- MQTT, HTTP, and Modbus protocol
- Waterproof and dustproof, IP67



#### Vibration Sensors

SVT220S1/SVT220S3

- SVT220S1: single axial piezoelectric accelerometer
- SVT220S3: triaxial accelerometer; Z: Piezoelectric, X/Y: MEMS
- Integrated temperature sensor
- Measurement range: ±50g/±100g (Z)
- Frequency Response: 2Hz-10kHz (Z)
- Low noise:  $4 \mu g / \sqrt{Hz}$  (Z)
- Multiple feature data
- RS485 interface and Modbus protocol, capable of transmitting waveform data
- Waterproof and dustproof, IP67
- · Intrinsically safe, EX ia IIC T4 Ga

ThetaCloud IoT platform is built upon IoT and cloud computing technologies, with a focus on creating an asset health management system tailored for industrial enterprises. The platform comprehensively realizes essential functionalities such as data collection, storage, processing, and analysis, enabling real-time monitoring, in-depth analysis, and precise control of devices through data generated by a diverse range of industrial sensors.

Users can access the platform from computers, tablets, and mobile phones, allowing them to stay informed about the operational status and asset information, receive timely alerts, and efficiently manage and control devices remotely.



#### MANUFACTURE **APPLICATIONS**





Vibration

Valve

### **RAILWAY & BRIDGES**



### **OIL, GAS, & CHEMICAL**